



Brazing is BrazeTec 

Brazing Flux BrazeTec FN/V

Composition and technical data:

Composition (% in weight)	Mixture of fluoroborates and potassium borates, simple and complex
Colour	White
Working temperature (°C)	550-800
Density (g/cm ³)	-
Chemical characteristics	Hygroscopic
PH	-
Solubility	-
State of product	Paste
Residues	-
Standard ISO 18496	FH10 B
Shelf life	at storage temperatures between +5 C° to +30 C°

Applications

Refrigeration, air conditioning and electrical industry

Operating conditions

Flux for brazing process. Excellent for removing surface oxides. Used for joining steel, copper and copper alloys, as well as nickel and nickel alloys.

Recommended alloys

BrazeTec 5600,5507,4576, 4404, 4076, 3876, 3476, 3375, 3076, 3075, 2576, 2500, 2009, 1875, 1204, 503

Heat source

Flame, induction heating

Notes

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Italbras S.p.A.

Strada del Balsego, 6 – 36100 Vicenza (I)
info@italbras.it - www.italbras.it -
 Tel. +39 0444.3475-00 / Fax +39 0444.3475-01